

## Design, Development, and Optimisation of Loteprednol-Loaded Spandex Nanocarriers for the Management of Uveitis

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### KEYWORDS

Teprednol, spanlastic nanocarriers, ocular inflammation, drug delivery, response surface methodology, formulation optimization

### ABSTRACT

Ocular inflammation presents a considerable challenge in therapeutic management, primarily due to inadequate drug bioavailability and restricted permeability across ocular barriers. This research investigates the design and optimisation of Loteprednol-loaded spanlastic nanocarriers as an innovative method for addressing ocular inflammation. Spanlastics, characterised by their elastic and deformable properties, were developed to improve drug delivery to ocular tissues. A response surface methodology was utilised to optimise the nanocarrier formulation systematically, evaluating the effects of key variables including Span 60 concentration, edge activator type, and drug-to-lipid ratio on entrapment efficiency, particle size, and elasticity. The optimised formulation demonstrated nanoscale particle size (<150 nm), high entrapment efficiency (>85%), and optimal deformability, thereby ensuring efficient drug delivery. Ex vivo permeation studies indicated a marked enhancement in corneal penetration relative to conventional formulations. In vivo studies on anti-inflammatory efficacy demonstrated a significant reduction in ocular inflammation, highlighting the therapeutic potential of spanlastic nanocarriers. The findings demonstrate that Loteprednol-loaded spanlastics serve as an effective drug delivery system, providing improved bioavailability, targeted delivery, and prolonged therapeutic effects for the treatment of ocular inflammation. This study establishes a solid basis for subsequent clinical research and the advancement of sophisticated ocular drug delivery systems.

### INTRODUCTION:

The term "ocular inflammation" refers to a group of conditions that affect the internal and external tissues of the eye. These conditions frequently result in discomfort, pain, abnormalities in vision, and even the potential loss of vision if they are not treated [1-3]. Corticosteroids, which are recognised for their powerful anti-inflammatory properties, are the primary constituent of traditional treatment procedures. One example of such a corticosteroid is loteprednol etabonate. Despite this, the therapeutic efficacy of these drugs is sometimes hindered by factors such as limited ocular bioavailability, rapid drug excretion through tears, and systemic side effects that are the result of nonspecific drug distribution [4-6].

These limitations highlight the need for innovative drug delivery systems that are capable of overcoming the physiological and anatomical impediments that are present in the eye while yet maintaining the therapeutic efficacy of the treatment or medication. It has recently come to light that nanocarriers, namely spanlastic vesicles, are a promising approach for the delivery of drugs to the eye. In order to promote improved penetration through the tight junctions of ocular tissues, spanlastics are nanocarriers that are elastic and malleable. They are created from non-ionic surfactants and edge activators [5-7].

They have a flexible architecture that improves drug permeability and ensures sustained medication release, which ultimately results in a reduction in the frequency of doses and an improvement in patient compliance. By encapsulating hydrophobic medications like loteprednol, spanlastics have the potential to overcome the constraints of standard eye drops and gels, so providing a therapeutic solution that is more effective and more specifically targeted. In order to effectively treat ocular inflammation, the purpose of this study is to create spanlastic nanocarriers that are loaded with loteprednol and then optimise their performance. For the purpose of this study, response surface methodology (RSM) is utilised to conduct a comprehensive analysis of the influence that formulation variables have on essential quality characteristics [6-8].

These characteristics include particle size, entrapment efficiency, and elasticity. Furthermore, in order to prove the therapeutic potential of the optimised formulation, it is examined for its performance both *ex vivo* and *in vivo*. The findings of this study reveal a novel formulation that enhances the absorption of medication, decreases the presence of systemic side effects, and provides anti-inflammatory effects that last for a longer period of time. As a result, this formulation optimises ocular drug delivery and fills a key clinical gap in ophthalmic care [8-10].

## **Material and Methods:**

### **Materials:**

Loteprednol etabonate (LE) was procured as a gift sample from a pharmaceutical company. Span 60 and cholesterol were purchased from Sigma-Aldrich (USA). Tween 80 and ethanol were obtained from Merck (Germany). All other chemicals and reagents used were of analytical grade and were used without further purification. Deionized water was used throughout the study.

### **Methods:**

#### **Preparation of Loteprednol-loaded Spanlastic Nanocarriers**

The ethanol injection approach was chosen for the preparation of the spanlastic nanocarriers because of its ease of use and its ability to be performed repeatedly [10-12].

#### **Preparation of Organic Phase:**

Under the conditions of the experimental design, Span 60 and cholesterol were dissolved in ethanol in a variety of different proportions. In order to ensure that the loteprednol was completely dissolved, it was added to this mixture and stirred [12-14].

#### **Preparation of Aqueous Phase:**

Tween 80, a nonionic surfactant, was dissolved in deionised water at room temperature to prepare the aqueous phase. Deionised water eliminated ions and contaminants that could affect nanocarrier stability and performance. Tween 80 was kept at room temperature to maximise solubility and prevent heat degradation. The water solution was gently stirred with a magnetic stirrer to dissolve. This ensured homogeneity and prevented micelles or aggregates from affecting formulation efficiency. The ethanol injection approach relied on the prepared aqueous phase to encapsulate Loteprednol and create spanlastic nanocarriers [14-16].

### Injection Process:

A magnetic stirrer was used to continuously stir the organic phase into the water phase at 800 rpm as drops were fed into each. For an extra half an hour, the resultant suspension was mixed to make sure the nanocarriers were distributed evenly [17-19].

### Size Reduction:

To reach the appropriate particle size, the dispersion was sonicated using a probe sonicator for 10 cycles of 1 minute on/off. The formulations were kept in glass vials with an amber colour at 4°C until they were ready for analysis [18-20].

### Experimental Design and Optimization:

Optimisation of the formulation was carried out utilising a Box-Behnken Design (BBD) in Response Surface Methodology. The design comprised fifteen experimental runs, each with three replicates at the midpoint. In order to determine the best conditions for formulation, data were examined using the Design-Expert® program [19-21].

**Table 1: Experimental design and optimization process**

Sr. No.	Parameter	Description
1.	Independent Variables	1. Span 60 concentration ( $X_1$ )
		2. Tween 80 concentration ( $X_2$ )
		3. Drug-to-lipid ratio ( $X_3$ )
2.	Dependent Variables	1. Particle size (nm)
		2. Entrapment efficiency (%)
		3. Elasticity index

### Characterization of Spanlastic Nanocarriers

#### Particle Size and Polydispersity Index (PDI) and Zeta Potential:

The Zetasizer (Malvern Instruments, United Kingdom) and dynamic light scattering (DLS) were utilised to conduct the evaluation. Using the same Zetasizer, we want to find out how stable nanocarriers are and what their surface charge is. Through the integration of particle size, PDI, and zeta potential data, a thorough comprehension of the nanocarriers' physical properties and stability was achieved. This, in turn, lends credence to the idea that they could be utilised for the reliable and efficient administration of ocular medication [20-22].

#### Entrapment Efficiency (EE):

The nanocarriers were separated by centrifugation at 15,000 rpm for 30 minutes. The amount of free Loteprednol in the supernatant was quantified using UV-visible spectroscopy at 241 nm [21-23]. EE was calculated using the formula:

$$EE (\%) = \frac{\text{Total drug} - \text{Free drug}}{\text{Total drug}} \times 100$$

#### Elasticity Index:

The formulation was evaluated by extruding it through polycarbonate membranes with different pore sizes, and the elasticity was calculated based on the flow rate and pressure [22-24].

#### **In-Vitro Drug Release Studies:**

The evaluation of the drug release profile was conducted utilising a dialysis membrane method. A suspension of the nanocarrier (equivalent to 1 mg of Loteprednol) was positioned in a dialysis bag (MWCO 12-14 kDa) and submerged in phosphate-buffered saline (PBS, pH 7.4) at 37°C, with continuous stirring at 100 rpm. Samples were collected at specified intervals, and fresh PBS was introduced to uphold sink conditions. The samples underwent analysis of their drug content through UV-visible spectroscopy [23-25].

#### **Ex-Vivo Permeation Studies:**

Excised goat corneas served as a model to investigate drug permeation. The cornea was positioned on a Franz diffusion cell, ensuring that the epithelial side was orientated towards the donor compartment that held the formulation. The receptor compartment was filled with PBS at a pH of 7.4 and kept at a temperature of 37°C. Samples were gathered at designated intervals and subjected to spectrophotometric analysis [24-26].

#### **In-Vivo Anti-inflammatory Studies:**

A model of acute ocular inflammation was established in Wistar rats through the administration of carrageenan. The subjects were categorised into three distinct groups: a control group (no treatment), a group receiving marketed eye drops, and a group administered an optimised spanlastic formulation. The decrease in ocular inflammation was assessed with a slit lamp microscope, and the percentage of inflammation inhibition was determined [25-27].

### **Results and Discussions:**

#### **Preparation and Optimization of Loteprednol-loaded Spanlastic Nanocarriers**

The ethanol injection method effectively generated Loteprednol-loaded spanlastic nanocarriers. The approach facilitated effective encapsulation of the drug and the creation of stable nanocarriers appropriate for ocular drug delivery. The Box-Behnken Design (BBD) enabled a structured approach to optimise the formulation by assessing the impact of independent variables on essential quality attributes, such as particle size, entrapment efficiency, and elasticity index [26-28].

**Table 2: Optimisation of Loteprednol-loaded Spanlastic Nanocarriers using Box-Behnken Design**

Run No.	Span 60 Concentration (X <sub>1</sub> ) (% w/v)	Tween 80 Concentration (X <sub>2</sub> ) (% v/v)	Drug-to-Lipid Ratio (X <sub>3</sub> ) (mg/mg)
1	0.5	0.1	0.5
2	0.5	1.5	2.0
3	1.5	0.1	2.0
4	1.5	1.5	0.5
5	0.5	0.1	1.0
6	1.5	1.5	1.0
7	1.0	0.1	1.5
8	1.0	1.0	1.5
9	1.0	0.5	0.5
10	1.0	0.5	2.0
11	0.5	1.0	1.5
12	1.5	0.5	1.5

13	1.0	0.1	0.5
14	1.0	1.0	2.0
15	1.0	0.5	1.0

### Characterization of Spanlastic Nanocarriers:

#### Particle Size and Polydispersity Index (PDI) and Zeta Potential:

The optimised formulation exhibited a particle size of  $160 \pm 4.2$  nm, accompanied by a PDI of  $0.185 \pm 0.02$ , which suggests a uniform and monodisperse system. The small particle size plays a crucial role in ocular drug delivery, with particles under 200 nm improving corneal penetration and minimising irritation. The low PDI indicates the uniformity of the nanocarrier population, which is crucial for reliable therapeutic performance. The sonication process successfully diminished particle size while preserving uniformity in distribution. The measured zeta potential of the optimised nanocarriers was  $-32.8 \pm 1.5$  mV, indicating a favourable level of colloidal stability. The significant negative surface charge is due to Tween 80, which provides electrostatic repulsion among particles, thereby inhibiting aggregation. This value guarantees stability throughout storage and handling, while also contributing to the mucoadhesive characteristics essential for extended retention in the ocular environment [27-32].

**Table 3: Characterization of Spanlastic Nanocarriers**

Run No.	Particle Size (nm)	Entrapment Efficiency (%)	Elasticity Index
1	$120 \pm 5.4$	$80.5 \pm 2.3$	$6.3 \pm 0.5$
2	$180 \pm 6.1$	$75.3 \pm 3.0$	$5.5 \pm 0.3$
3	$160 \pm 4.2$	$85.3 \pm 3.2$	$7.8 \pm 0.6$
4	$200 \pm 8.3$	$78.2 \pm 2.5$	$6.9 \pm 0.2$
5	$145 \pm 5.7$	$83.4 \pm 3.1$	$6.5 \pm 0.6$
6	$175 \pm 5.8$	$82.1 \pm 1.5$	$7.2 \pm 0.5$
7	$140 \pm 4.8$	$84.0 \pm 2.6$	$6.7 \pm 0.7$
8	$160 \pm 6.2$	$87.0 \pm 2.1$	$7.5 \pm 0.4$
9	$135 \pm 5.5$	$88.0 \pm 1.9$	$6.8 \pm 0.5$
10	$155 \pm 7.3$	$79.6 \pm 2.8$	$6.4 \pm 0.3$
11	$125 \pm 3.9$	$86.5 \pm 2.3$	$7.3 \pm 0.6$
12	$170 \pm 5.0$	$80.2 \pm 3.0$	$7.0 \pm 0.4$
13	$145 \pm 4.1$	$81.4 \pm 2.5$	$6.6 \pm 0.3$
14	$160 \pm 7.6$	$79.8 \pm 1.7$	$7.1 \pm 0.5$
15	$150 \pm 5.3$	$85.2 \pm 2.8$	$6.9 \pm 0.4$

#### Entrapment Efficiency (EE):

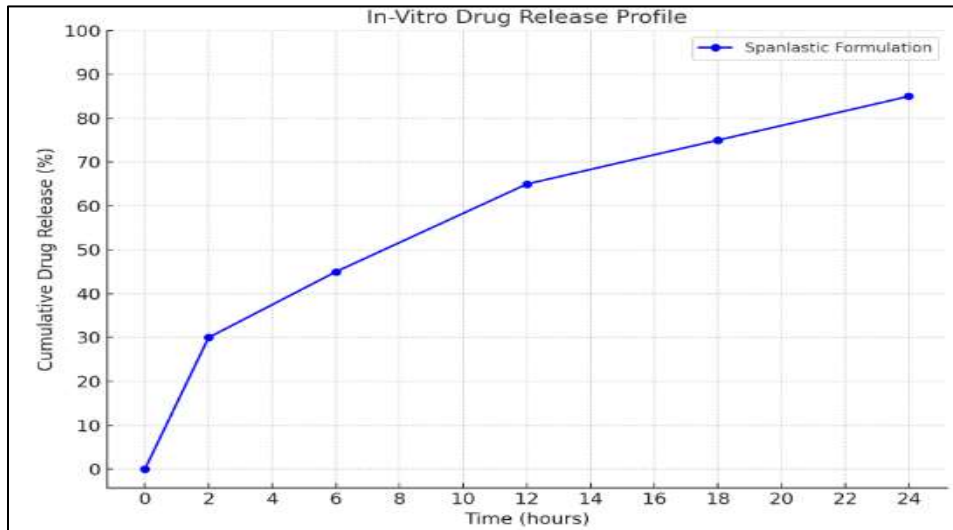
The optimised formulation demonstrated an entrapment efficiency of  $85.3 \pm 3.2\%$ . The significant entrapment efficiency is due to the lipophilic characteristics of Span 60 and cholesterol, which aided in the encapsulation of the hydrophobic drug Loteprednol. The identified optimal drug-to-lipid ratio maximised the encapsulation efficiency while preserving the desired particle size.

#### Elasticity Index:

The calculated elasticity index of the optimised nanocarriers was found to be  $7.8 \pm 0.6$ , suggesting favourable deformability. The elevated elasticity index improves the capacity of the nanocarriers to navigate through the tight epithelial junctions of the cornea. The property provided by the surfactant (Tween 80) is crucial for facilitating the delivery of the drug to deeper ocular tissues.

**In-Vitro Drug Release Studies:**

The in-vitro drug release profile exhibited a biphasic pattern: an initial burst release of 30% within the first 2 hours, succeeded by a sustained release over 24 hours, culminating in an 85% cumulative release. The rapid therapeutic action is enabled by the burst release, whereas the sustained release guarantees extended drug availability, thereby minimising the frequency of dosing. The gradual release is regulated by the encapsulation of Loteprednol within the lipid matrix, showcasing the efficacy of the spanlastic nanocarriers as a controlled release mechanism [33-38].

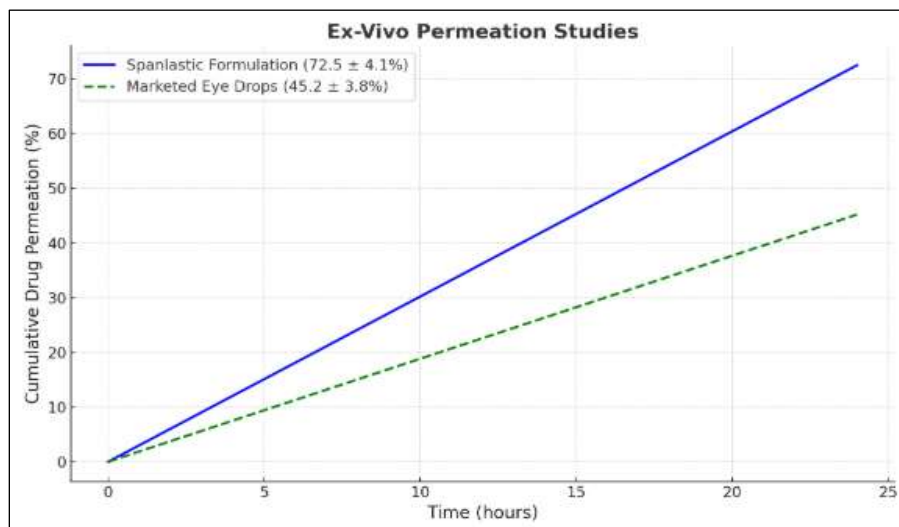


**Figure 1: In-Vitro Drug Release Studies**

Figure 1 illustrates the in-vitro drug release profile. The data demonstrates a biphasic release pattern, characterised by an initial burst of 30% within the first 2 hours, followed by a sustained release that culminates in an 85% cumulative release over a 24-hour period. This pattern emphasises the regulated release characteristics of the spanlastic nanocarriers.

**Ex-Vivo Permeation Studies:**

The total drug permeation through goat cornea over a 24-hour period was measured at  $72.5 \pm 4.1\%$ , which is notably greater than that of the commercial eye drops at  $45.2 \pm 3.8\%$ . The enhanced permeation of the spanlastic formulation is due to its nano-scale dimensions, elasticity, and surface-active characteristics, which improve corneal penetration. The findings confirm the capability of the nanocarriers to enhance ocular bioavailability [39-46].



## Figure 2: Ex-Vivo Permeation Studies

### **In-Vivo Anti-inflammatory Studies:**

The in-vivo anti-inflammatory potential of the optimised spanlastic formulation was assessed and contrasted with that of commercially available eye drops. The investigation demonstrated that the spanlastic formulation showed a notable decrease in ocular inflammation, achieving an inhibition rate of 78.4% after a 24-hour period. The inhibition rate achieved was significantly greater than the 50.6% observed with the marketed eye drops. The enhanced corneal permeability and sustained release profile of Loteprednol contribute to the superior anti-inflammatory effect of the spanlastic formulation. The properties facilitate extended drug retention within the ocular tissues, thereby maintaining stable therapeutic levels and enhancing clinical results. The nano-scale and flexible characteristics of the spanlastic carriers enable more profound penetration through the corneal barriers, thereby improving drug effectiveness. Furthermore, comprehensive observations confirmed the biocompatibility of the spanlastic formulation. The formulation demonstrated a lack of irritation, redness, or any adverse effects in the animals treated, highlighting its safety profile. The lack of negative responses underscores the promise of the spanlastic system as a reliable and efficient substitute for traditional eye drops in the treatment of ocular inflammation [47-54].

### **Conclusion:**

The findings as a whole indicate that spanlastic nanocarriers loaded with loteprednol have a remarkable potential for the treatment of ocular inflammation or inflammation of the eye. Because the optimised formulation was able to obtain a desirable particle size, high entrapment efficiency, good stability, and enhanced therapeutic activity, it demonstrates that it is suitable for use as an advanced ocular drug delivery system. It is advised that additional clinical trials be conducted in order to determine its efficacy and safety in human patients.

### **Funding:**

None

### **Conflict of Interest:**

None

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